



# Introduction of Anaerobic Digestion

**Ji-Qin (Jee-Chin) Ni**

Assistant Professor  
Department of Agricultural and Biological Engineering  
jiqin@purdue.edu

**EWB, Indiana Chapter Meeting**  
**ME 3006, Purdue University, IN**  
**February 12, 2014**

# Biogas: Product of AD

- A combustible mixture of gases
- Other names: manure gas, methane gas, marsh gas, etc.

Compound	%
Methane (CH <sub>4</sub> )	50–75
Carbon dioxide (CO <sub>2</sub> )	25–50
Hydrogen sulfide (H <sub>2</sub> S)	0–3
Hydrogen (H <sub>2</sub> )	0–1
Nitrogen (N <sub>2</sub> )	Trace
Ammonia (NH <sub>3</sub> )	Trace
Oxygen (O <sub>2</sub> )	Trace



Source: Jørgensen, 2009

# Methane: A Gaseous Fuel

- Methane
  - Colorless
  - Odorless
  - Boiling point  $-162^{\circ}\text{C}$
  - Density  $\sim 0.75 \text{ kg/m}^3$
  - Burns with a blue flame



# General Features of Biogas

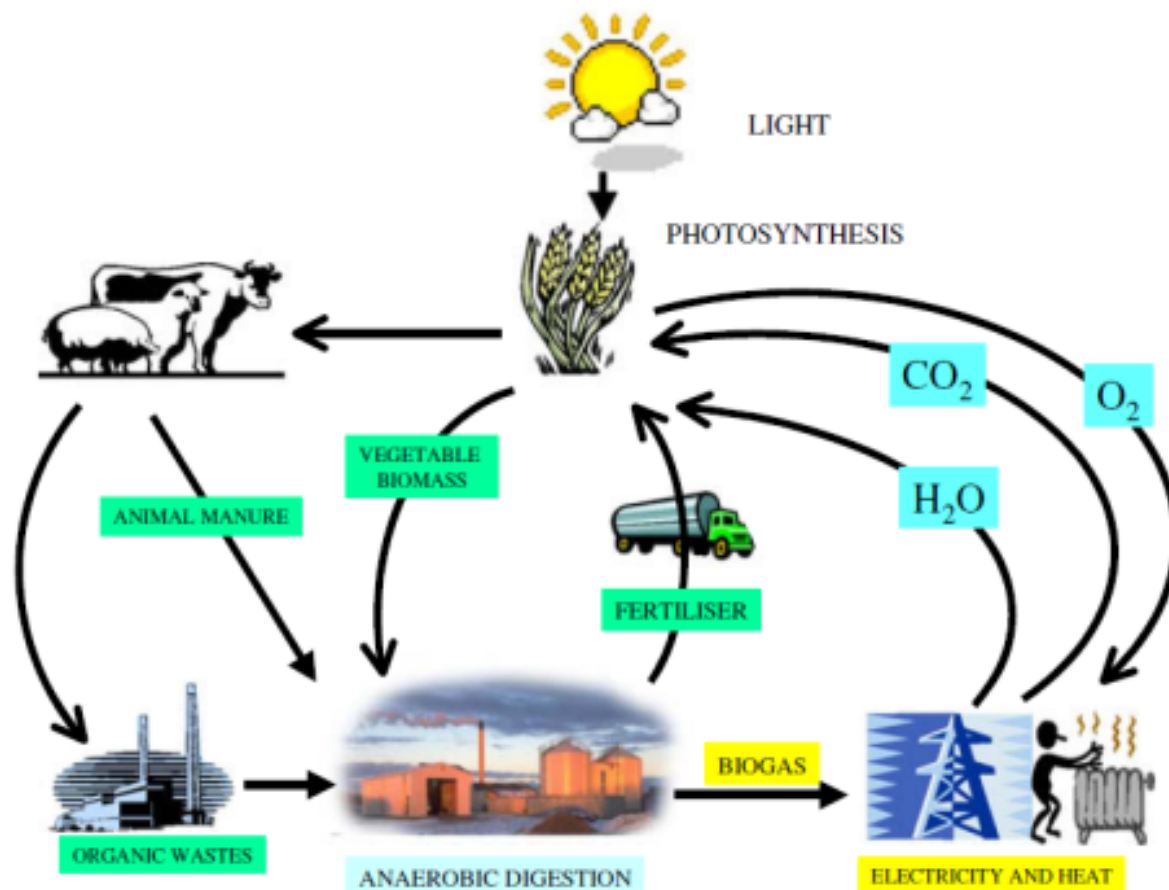
- With 55 – 70% methane
  - Smells bad eggs (due to trace amount of hydrogen sulfide)
  - Mean calorific value:  $\sim 20 \text{ MJ/m}^3$  ( $\sim 6 \text{ kWh/m}^3$ )
  - Explosion limits: 6 – 12% biogas in air!
  - Ignition temperature: 650 – 750 °C
  - Critical temperature: -82.5 °C
  - Critical pressure: 75 – 89 bar
  - Normal density:  $1.2 \text{ kg/m}^3$
  - Molar mass: 16.043 kg/kmol

# Sectors of Application

- Wastewater treatment sludge
- Municipal solid wastes (landfills)
- Animal waste treatment
  - Households or farms
  - Rural community
- Agro-industry (e.g., breweries)
- Food wastes (e.g., supermarkets)
- Energy crops

# Biogas in Sustainable Cycle

Sustainable cycle of anaerobic co-digestion of animal manure and organic wastes



Source: Al Seadi, 2002

# Benefits for Rural Community

- Improvement of hygienic conditions
  - Reduction of pathogens, worm eggs and flies
- Reduction of workload, mainly for women, in firewood collection and cooking
- Economic benefits through energy and fertilizer substitution
- Increasing yields of animal husbandry and agriculture

# Scales of Biogas Digesters

- Large and medium-scale systems:
  - Digester volume up to  $>10,000 \text{ m}^3$
  - Industrial processing
  - Sludge treatment
  - Large livestock farms
  - Feed materials up to  $>500 \text{ tons/day}$
- Small-Scale systems
  - Family-size or household system
  - Digester volume:  $4 - 10 \text{ m}^3$
  - Feed material:  $10 - 60 \text{ kg/day}$

# A Wastewater Treatment Utility

- Originally constructed in 1958, expanded in 1970 and upgraded in 1997 in West Lafayette, Indiana;
- Serves 29,000 residents, plus Purdue University and the old regional sewer district;
- Uses micro turbines to generate 70 kW electricity.



Source: <http://www.westlafayette.in.gov/departments/division.php?fDD=11-185>

# Some Complete Mixing Digesters



Fair Oaks Dairy farm digester in Indiana, USA



Aarhus University, Denmark



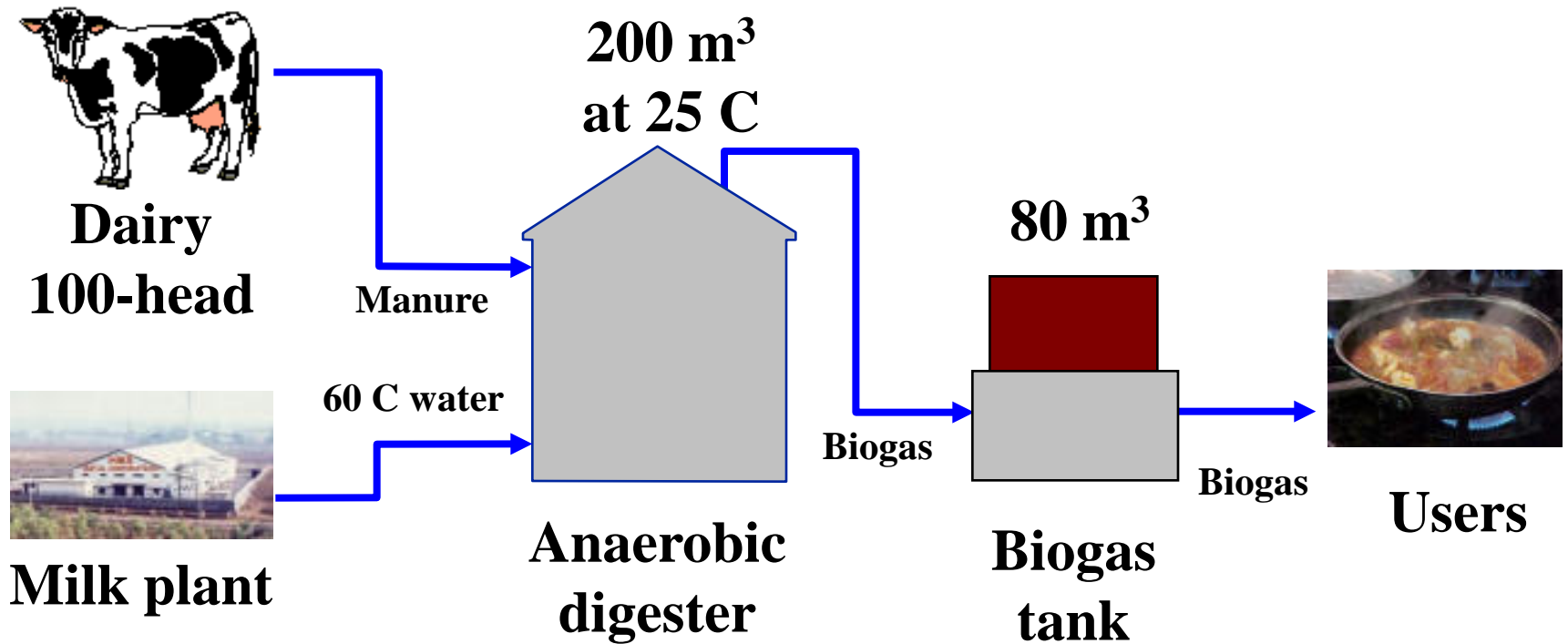
Quasar digester in Ohio, USA



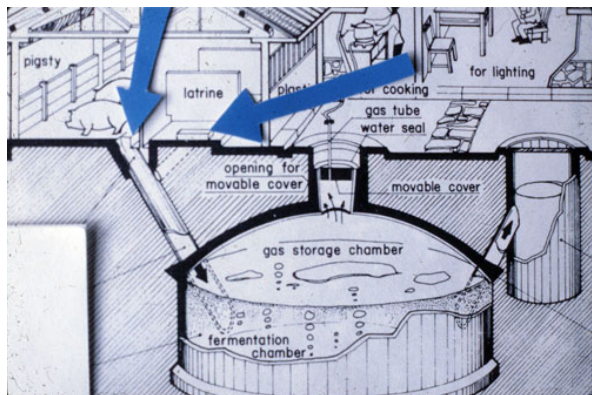
Two swine farm digester systems, China



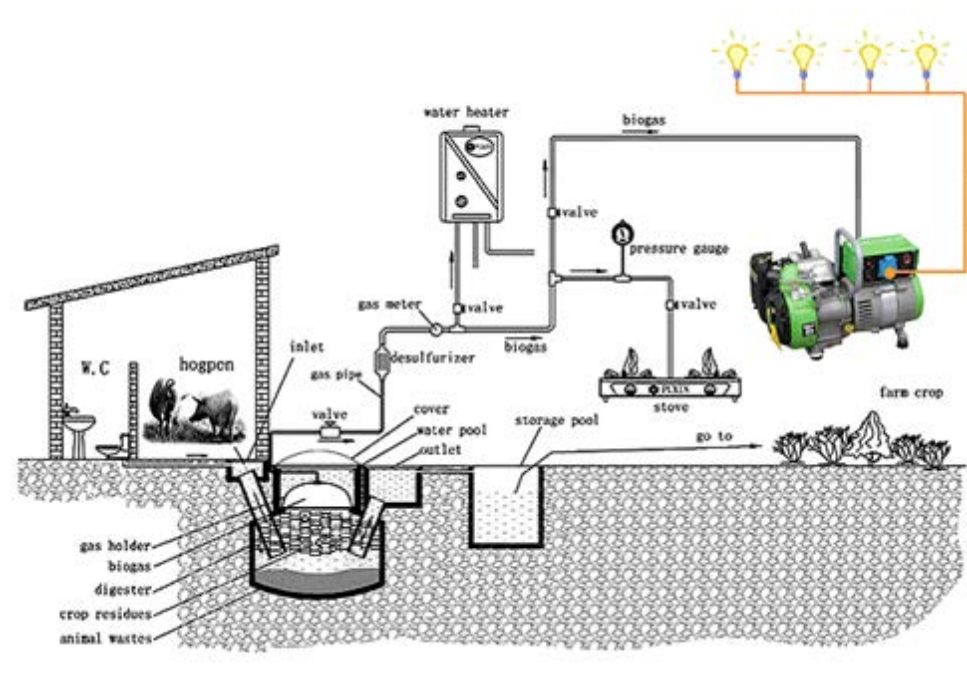
# Biogas from Dairy Manure in China



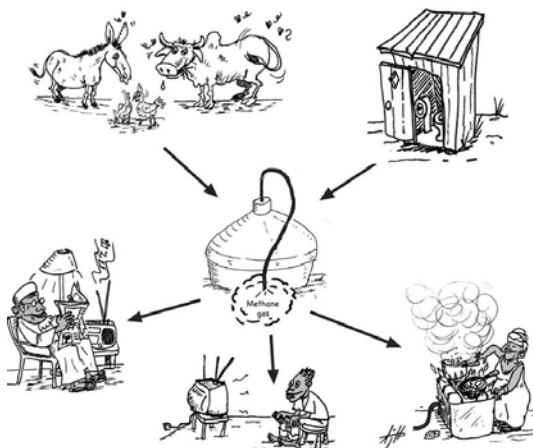
# Rural Household Systems



Source: <http://www.drylandfarming.org/>



Source: <https://energypedia.info/>



Source: [www.paceproject.net/](http://www.paceproject.net/)

# Biogas Stoves and Lamps



Several models of biogas stoves and lamps in display in Tanzania

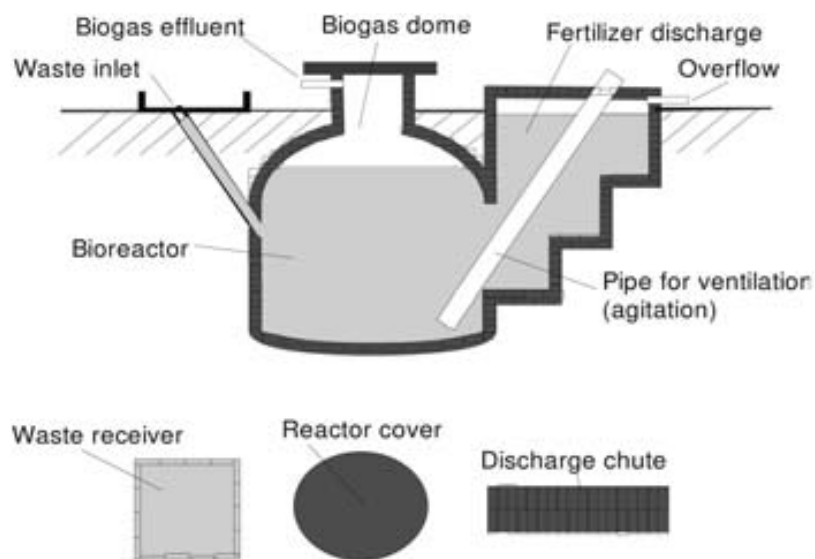


Biogas for cooking

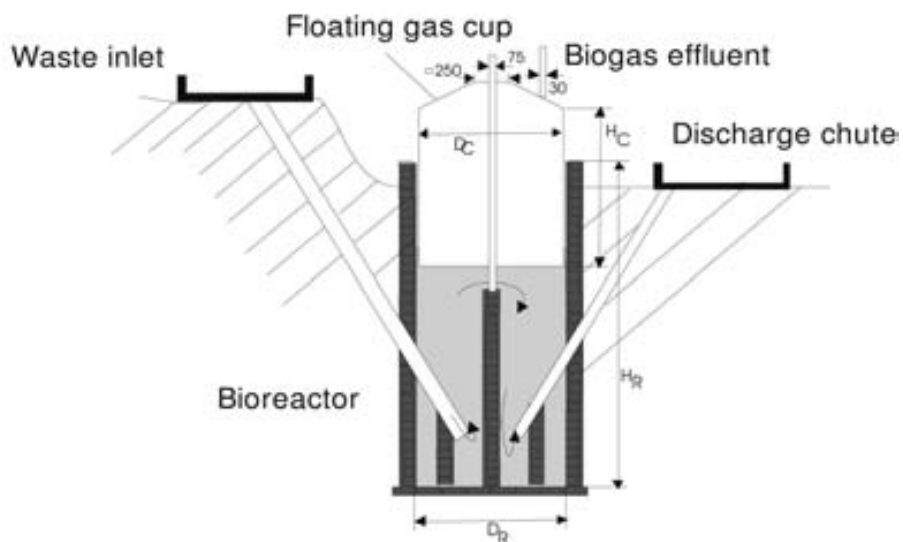


Fatchiyah lights the biogas lamp in her living room in East Java, Indonesia

# Two Typical Household Digesters



Fixed-dome Chinese design

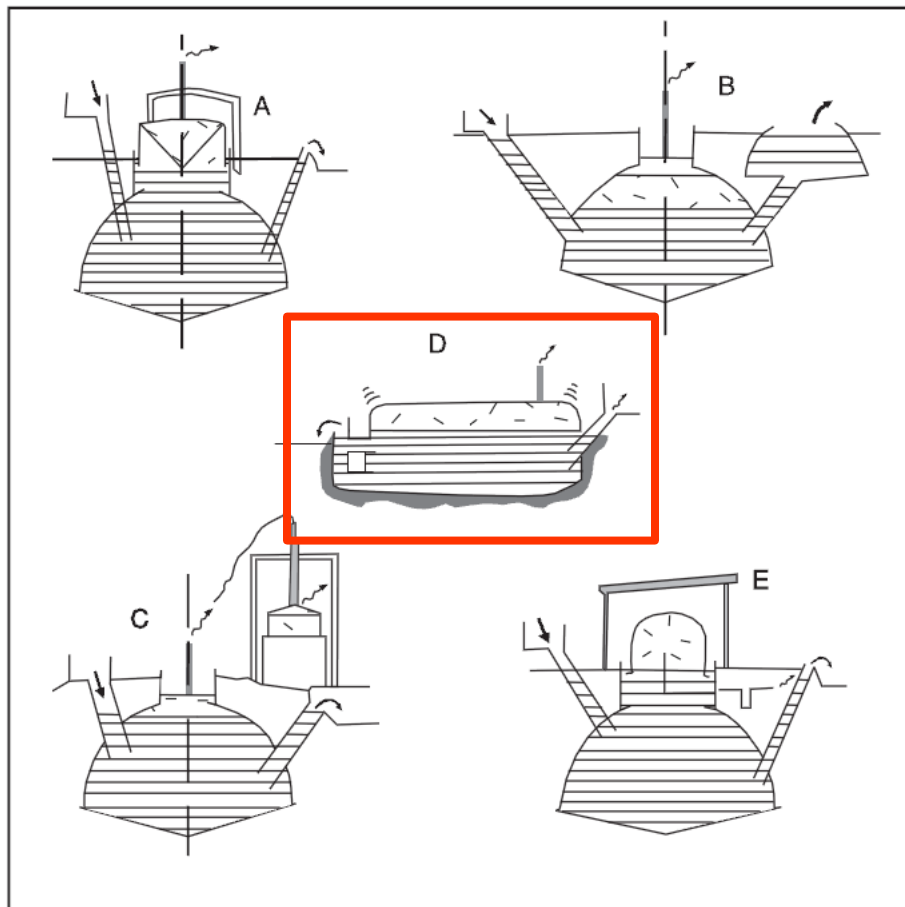


Floating drum Indian design

Typical volume: 4 – 30 m<sup>3</sup>

Source: Deublein and Steinhauser, 2008

# Other Household Designs



- A: Floating-drum;
- B: Fixed-dome;
- C: Fixed-dome with separate gas holder;
- D: Balloon-style;
- E: Channel-type with plastic sheeting and sunshade.

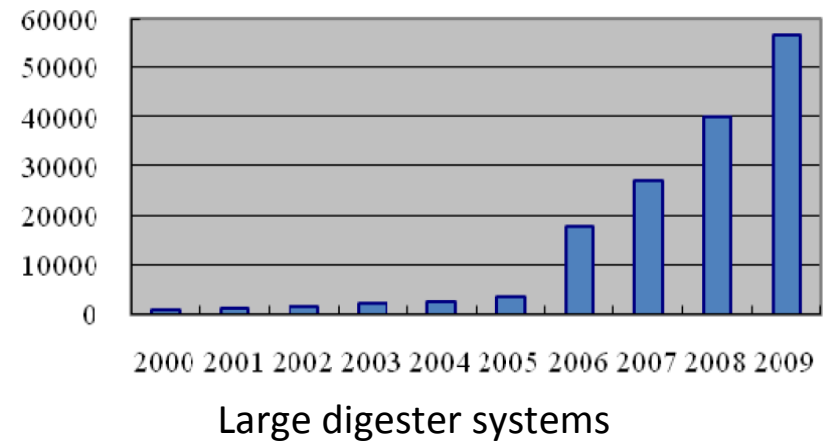
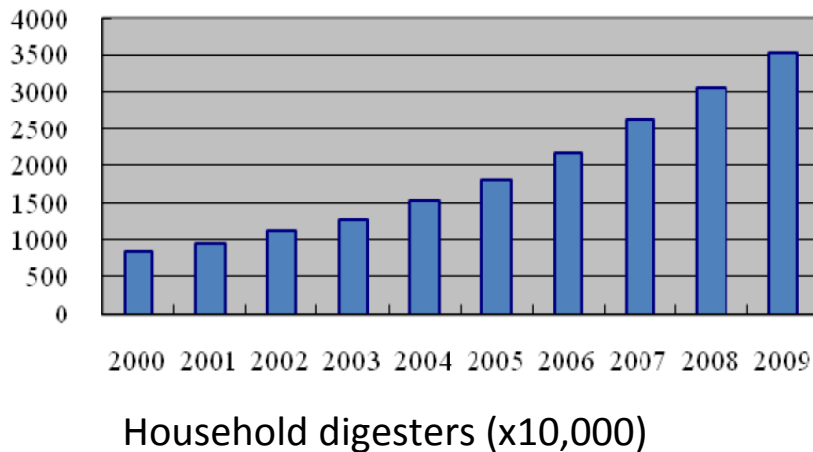


Fixed-dome digester under construction in Kenya

Source: Sasse, 1988

# Biogas in China

- Late 1920s: First commercial biogas system
- 1930s: Several systems developed
- 1960s – 1970s: Rapid dissemination
- By 1978: 7 million plants built, but only 3 million working
- 1990s - now: New wave of biogas development



Charts from: Liu, 2011

# Household Biogas in China



Biogas digester in construction



Commercialized digesters made of reinforced plastic with fiber glass

*Source: Zhang Mi, 2007*

# Farm Biogas Systems in China

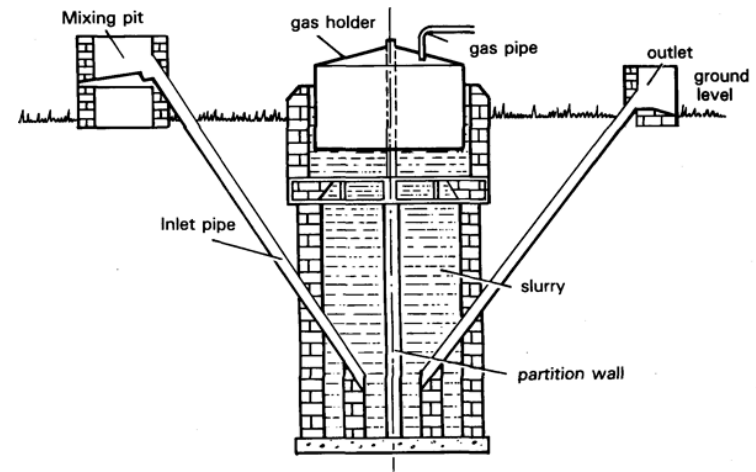


Digesters in two hog farms (above) and a layer hen farm (left) in China in 2013.

*Photos: Ni*

# Biogas in India

- 1897: Mumbai system gas used in lights
- 1907: gas used in an engine
- 1950s – 1970s
  - Developed floating drum design
  - Plants for individual farmers of 7 to 35 m<sup>3</sup> using cattle dung
- 1960s – 1980s
  - Adapted Chinese dome design (4 to 10 m<sup>3</sup>)
- 2009: 12 million plants built



Floating drum biogas digester design in Indian

*Source: David Fulford, n.d.*

# Biogas in Nepal

- 1955: Demonstration plant in school
- 1968: Indian (KVIC) plant at exhibition
- 1976: Pilot program of 95 plants used KVIC design with metal gas drums.
- 2009: 189,122 plants built, 98% success rate (highest biogas per inhabitant in the world)

*Source: David Fulford, n.d.*

# Biogas in Nepal



Mrs. Mitha Koirala with her biogas plant, Sarangot near Pokhara.



Mrs. Pria Devi cooks with biogas, Thunilsina, Nepal.

Source: [http://www.ashden.org/media/international\\_photos/2005](http://www.ashden.org/media/international_photos/2005)

# Biogas in Africa

- Biogas Technology West Africa Ltd. building sewage systems for hospitals, schools, colleges, etc.
- Underground masonry dome systems 60 to 160 m<sup>3</sup> volume.
- Water recovered and used to flush toilets.
- Gas used for cooking.
- Biogas for hospitals, school etc. in Ghana.



*Source: David Fulford, n.d.*

# Biogas in Rwanda

- Rwanda: Kigali Institute of Science and Technology built sewage systems for overcrowded prisons (10,000 people)
- Underground masonry plants: 100 m<sup>3</sup> volume, linked to make 1,400 m<sup>3</sup>.
- Saves 50% of wood for cooking.
- Funding from Red Cross



Biogas plant under construction  
Kitarama prison, Rwanda.



Prison garden Cyangugu,  
Rwanda.

*Source: David Fulford, n.d.*

*Source: <http://www.ashden.org>*

# Biogas in South America



Digesters on two farms (above) and in an ethanol plant (left) in Guyana in 2012.

*Photos: Ni*

# Biogas Storage

## Floating gas holder



Floating drum digester. The drums are lifted for re-painting which allows a view on the double ring wall of the water jacket in a slaughter house in Java, Indonesia.

*Source: Sasse, 1998*

# Digestion Process

## Temperature

- Mesophilic: optimally around 30-38 °C, or 20-45 °C
- Thermophilic: 50-55 °C, up to 70 °C
- Fermentation rate doubles at T increase of 10 °C

## Solid content

- Normally 5-12% total solid (TS)

## Hydraulic retention time (HRT) for animal wastes

- Mesophilic: 20-25 days
- Thermophilic: 10-15 days

# Most Commonly Used Substrates

## ➤ Animal Wastes



## ➤ Agro-industrial (food processing) wastes and energy crops



## ➤ Municipal wastes



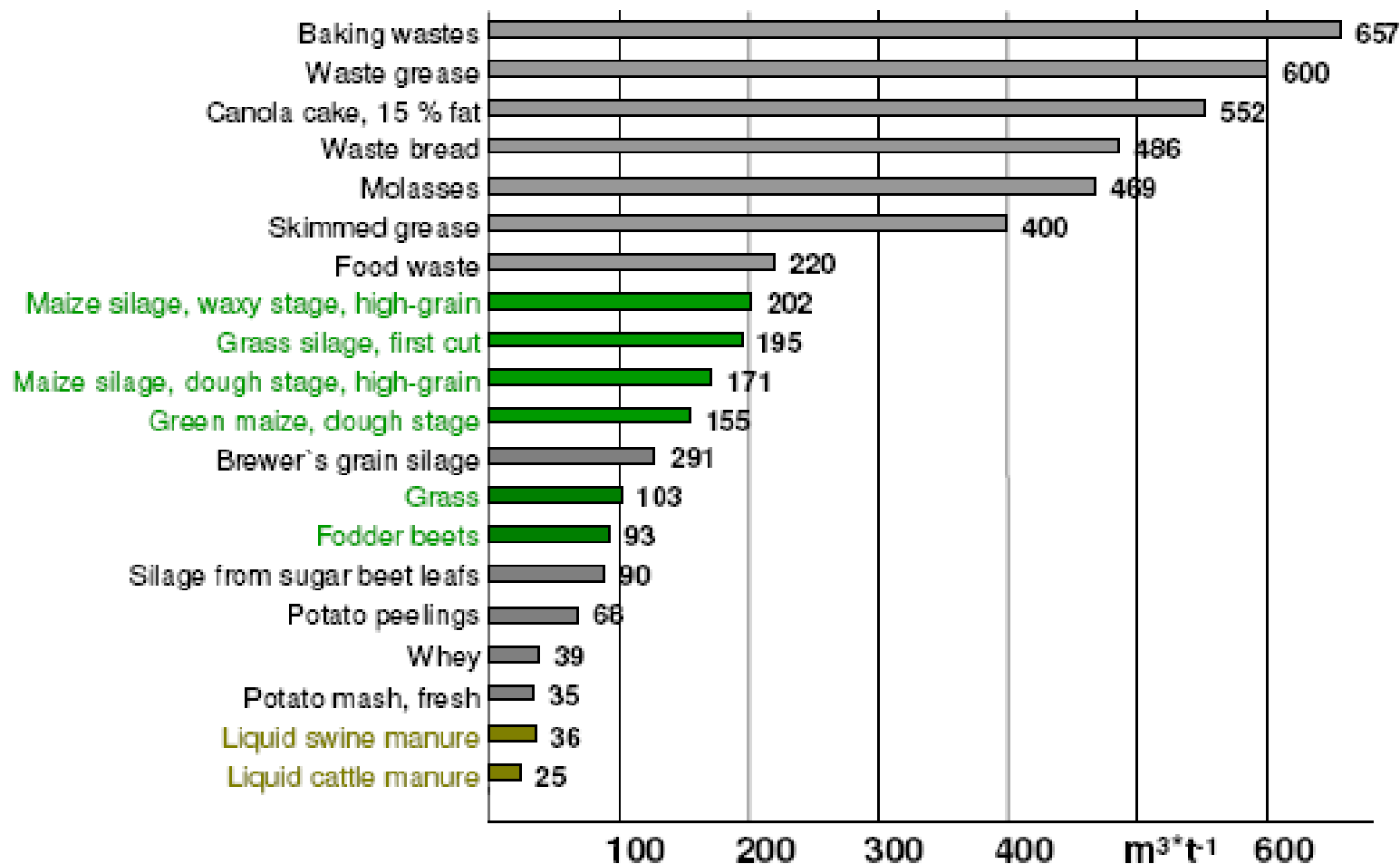
*Photos: HEEE*

# Estimation of Biogas Production

- Based on COD  
1 kg COD = ~ 0.35 m<sup>3</sup> methane
- Based on total solid (TS)

Manure	TS, %	Biogas production		CH <sub>4</sub> , %
		m <sup>3</sup> /t manure	m <sup>3</sup> /t TS	
Cow	18~20	40~50	210~300	60
Hog	20~25	55~65	270~450	60
Poultry	30~32	70~90	250~450	60

# More Data for Biogas Yields



Source: Mathias Effenberger, 2006; Curts, 2009

# Biogas Yields from Energy Crops

Crop	Crop yield <sup>1)</sup> t DS. ha <sup>-1</sup>	Measured methane yield <sup>2)</sup> m <sup>3</sup> . t <sup>-1</sup> VS	Calculated methane yield <sup>3)</sup> m <sup>3</sup> . ha <sup>-1</sup>
Maize (whole crop)	9-30	205-450	1,660-12,150
Wheat (grain)	3.6-11.75	384-426	1,244-4,505
Oats (grain)	4.1-12.4	250-365	922-4,073
Rye (grain)	2.1	283-492	535-930
Barley	3.6-4.1	353-658	1,144-2,428
Triticale	3.3-11.9	337-555	1,000-5,944
Sorghum	8-25	295-372	2,124-8,370
Grass	10-15	298-467	2,682-6,305
Red clover	5-19	300-350	1,350-5,985
Alfalfa	7.5-16.5	340-500	2,295-7,425
Sudan grass	10-20	213-303	1,917-5,454
Reed Canary Grass	5-11	340-430	1,530-4,257
Hemp	8-16	355-409	2,556-5890
Flax	5.5-12.5	212	1,049-2,385

Crop	Crop yield <sup>1)</sup> t DS. ha <sup>-1</sup>	Measured methane yield <sup>2)</sup> m <sup>3</sup> . t <sup>-1</sup> VS	Calculated methane yield <sup>3)</sup> m <sup>3</sup> . ha <sup>-1</sup>
Nettle	5.6-10	120-420	605-3,780
Ryegrass	7.4-15	390-410	2,597- 5,535
Miscanthus	8-25	179-218	1,289-4,905
Sunflower	6-8	154-400	832-2,880
Oilseed rape	2.5-7.8	240-340	540-2,387
Jerusalem artichoke	9-16	300-370	2,430-5,328
Peas	3.7-4.7	390	1,299-1,650
Rhubarb	2-4	320-490	576-1,764
Turnip	5-7.5	314	1,413-2,120
Kale	6-45	240-334	1,296-13,527
Potatoes	10.7-50	276-400	2,658-18,000
Sugar beet	9.2-18.4	236-381	1954-6309
Fodder beet	11.2-20.8	420-500	4233-9360

Source: Murphy et al., 2011

**THANK  
YOU!**

